TYPICAL MACHINE CONTROL SYSTEM ARCHITECTURE

ADDITIONAL OPTIONAL BUSINESS SERVICES

MACHINE CONTROL
- General Conveyor Controls
- IntelliMerge®/Wedge
- Sliding Shoe Sorter
- Gap Optimizer
- ZoneFlex® Advanced
- I-Watch™
- Energy Savings

EMBEDDED ROUTING
- Carton Routing
- Store-to-Door

IO CAPABILITIES
- EtherCAT
- Profibus
- ModBusTCP
- Ethernet IP
- Opto 22

Browser-Based, Human-Machine Interface (HMI)

HOST COMMUNICATION

ALARMS & EVENTS

CONVEYOR GRAPHICS

LABEL PRINTING

Scanners, Scales

Sensors

Motor Control

Drive Control

Beckhoff Embedded Controller or Industrial PC (Primary and Cold Backup)